

## DIM/CEM AND LOW SPEED CAN DIAGNOSTIC FLOW CHART

We've designed this flow chart to help customers correctly diagnose the reason behind their Drivers Information Module (DIM) shutdowns. Here's the scenerio: Your instrument cluster shuts down and you assume there is something wrong with the DIM. You conclude that you must send your DIM for repair. Not so fast! We are receiving a number of DIMs that are in fact not faulty, and the problem is actually somewhere else in the network. Especially if you own a 2004 model; there is a 90% chance that the DIM's operation is impeded by a faulty Central Electronic Module (CEM). Carefully follow the steps below and in the end you will save yourself time and money.





## DIM/CEM AND LOW SPEED CAN IMAGES FOR FLOW CHART



Fig. 1 Use a bair dryer or electric

Use a hair dryer or electric heat gun to heat up the CEM for 5 minutes.



Fig. 2.2 Remove DIM relay in position CMI 22.



Fig. 2.1 Close up of DIM relay.



Fig. 2.3 Connect voltmeter across terminals 1 and 2.



Fig. 3.1 Insert a jumper between the large terminals.

